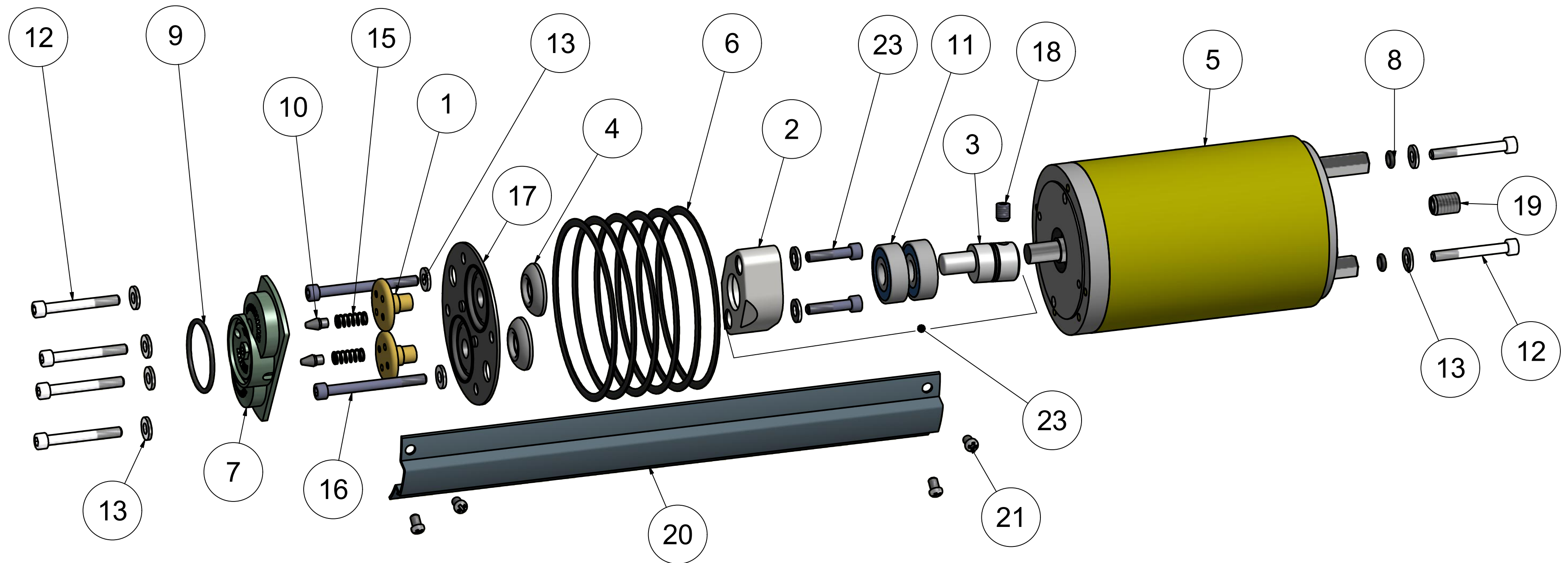


# SDS-D-228 Major Repair Kit #55500



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	40625	Piston, SDS-D Series Bottom Mt.
2	1	40975	Cam Plate, Duplex
3	1	39875	Cam, D-228
4	2	40610	Outer Piston
5	1	40450	Motor, SDS Duplex
6	6	38845	O-Ring, Housing
7	1	40150	Check Valve, Duplex
8	2	38800	O-Ring, End Cap Bolt
9	1	38810	O-Ring, Check Valve
10	2	40825	RV Poppet, Duplex
11	2	10940	Cam Bearing, Duplex
12	6	20575	Bolt, 10-32 X 1 1/2, SS
13	10	21775	Washer, AN-960 #10 Flat
23	2	21100	10-32 X 7/8 Piston Screw
15	2	40900	Relief Valve Spring, D-228
16	2	20825	10-32 X 2 MA Bolt
17	1	40175	Diaphragm, D-Series Santoprene
18	1	20475	Set Screw, 1/4-28 X 5/16
19	1	21200	Set Screw, 3/8 -16 X 1/2
20	1	39775	Cable Guard, Duplex
21	4	21625	Screw, 8-32 X 5-16
23	1	39950	Cam Assembly, D-228

DRAWN	<b>J. Allen</b>	11/14/2014	<b>SunPumps</b>	
CHECKED				
QA			TITLE	
MFG			Major Kit, SDS-D-228	
APPROVED			SIZE	DWG NO
			C	55500
			SCALE	SHEET 1 OF 1